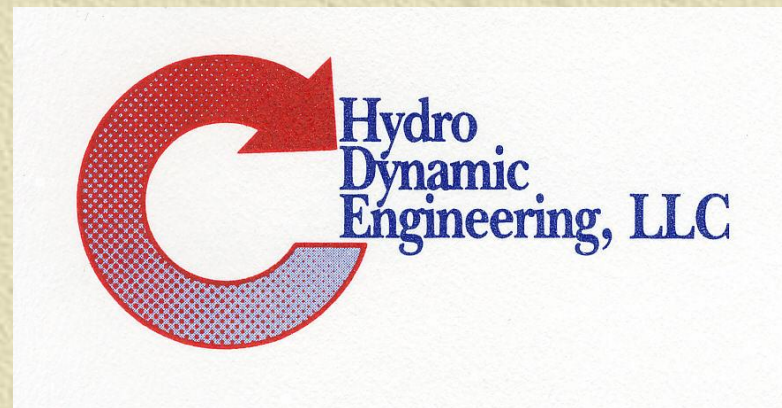
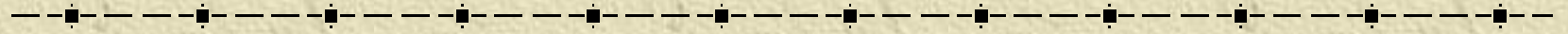


Geothermal Heat Pump Basics



✦ Presentation to Connecticut Environmental Health Association - Sept. 24, 2021

Topics



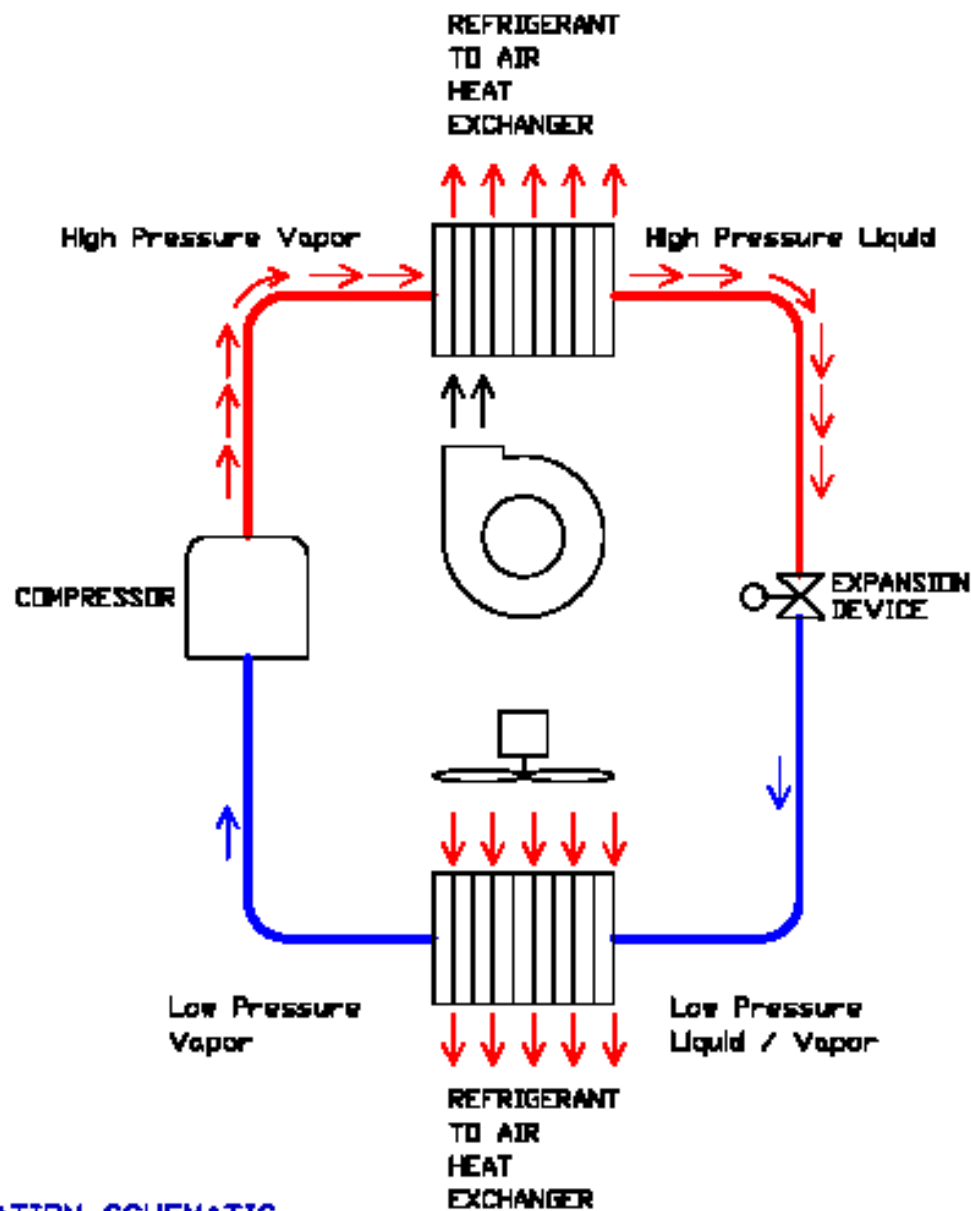
- ✦ How Geothermal Heat Pumps Work
- ✦ What are the different variations on installing a Geothermal System?
- ✦ Elements of Designing Geothermal Systems
- ✦ Advantages of Geothermal Systems
- ✦ Careful design is critical

How Geothermal Works

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- ✦ Geothermal heat pumps are built the same as ordinary air-source heat pumps, EXCEPT that geothermal heat pumps exchange heat with the earth, not with the outside air.

How Geothermal Works

- ✦ Ordinary air-source heat pumps rely on outside air as their heat sink / heat source.
 - ✦ Cooling: If it's 90 degrees out, these machines need to 'pump' heat from the 70-degree building 'uphill' to the outside air.
 - ✦ Heating: If it's 20 degrees out, these machines need to 'pump' heat from the outside air into the 70-degree building (a long way uphill).

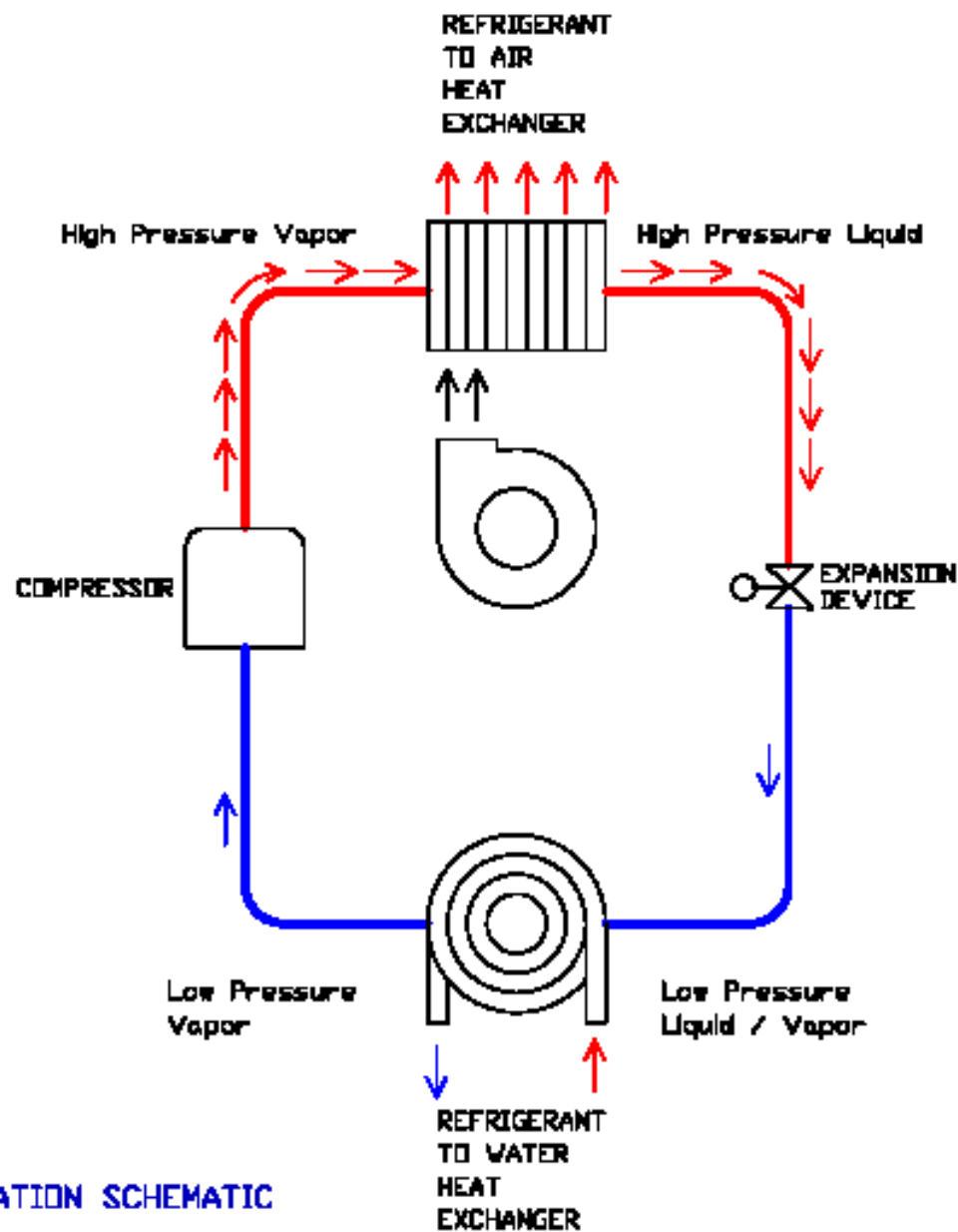


REFRIGERATION SCHEMATIC
 AIR SOURCE
 HEATING ONLY

refrigcycle hrt only 3 aindwg

How Geothermal Works

- ✦ Geothermal heat pumps use the moderate earth temperature as their heat sink / source.
 - ✦ Cooling: Geothermal heat pumps only need to ‘pump’ heat ‘downhill’ from the 70-degree building into the 52-degree earth.
 - ✦ Heating: Geothermal heat pumps only need to ‘pump’ heat a short distance ‘uphill’ from the 52-degree earth to the 70-degree building.



REFRIGERATION SCHEMATIC
 WATER SOURCE
 HEATING ONLY

Geothermal Source Options

✦ Open loop

- ✦ Water is pumped out of the ground, through the heat pump, then discharged somewhere.

✦ Closed loop

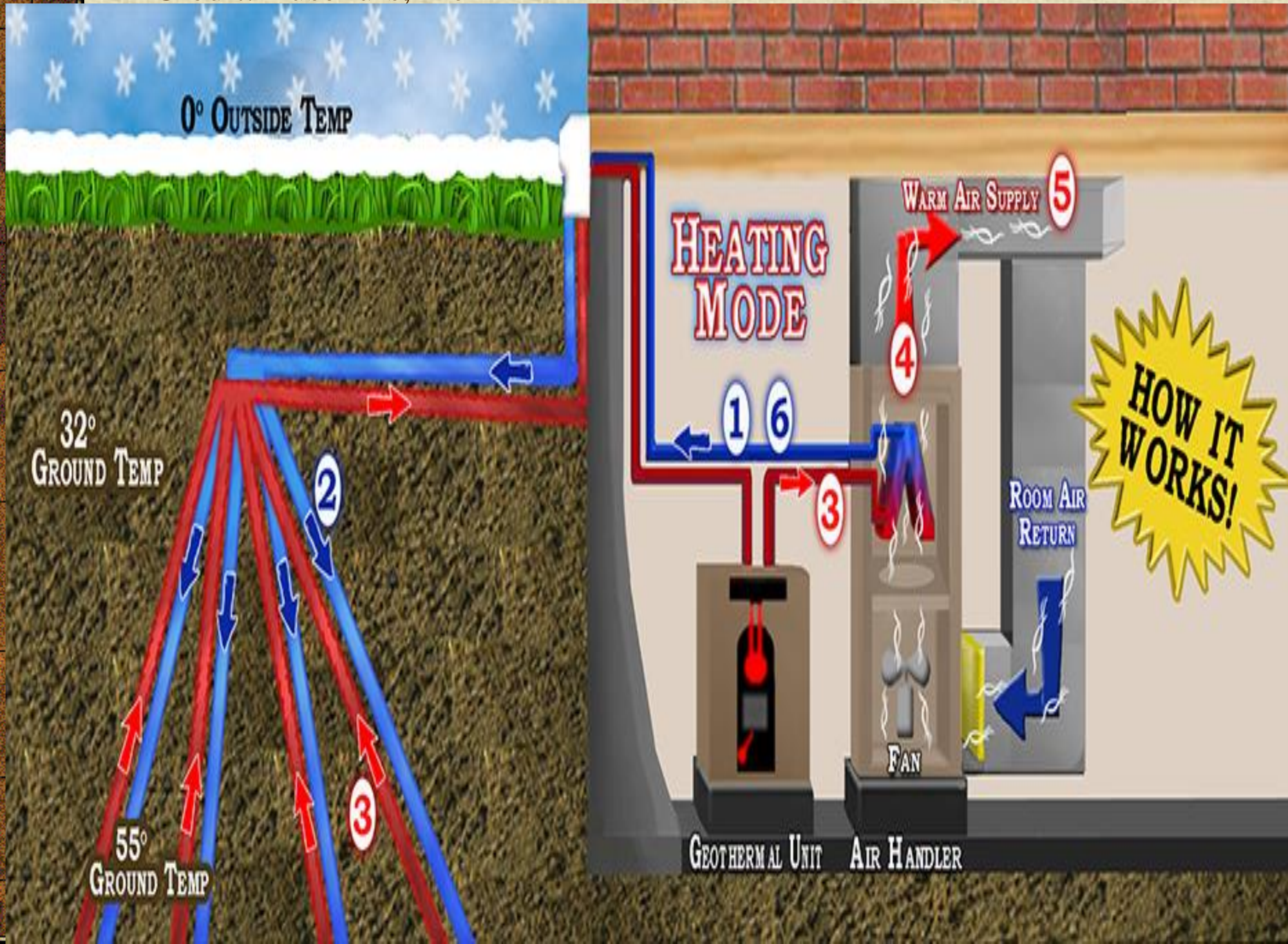
- ✦ A solution of water and antifreeze is circulated within closed piping loop(s)
 - Can be vertical (wells) or horizontal (trenches)



Geothermal Source Options

✦ Direct Exchange

- ✦ Copper tubes circulate refrigerant in the ground
- ✦ Promoted to be simpler than closed loop
- ✦ (Sounds too good to be true – because it's too good to be true.)



Direct Exchange

- ✦ Copper tubing is made from flat copper strips that are shaped into a tube, with the two edges of the strip being welded together.
- ✦ Sometimes the weld (a weak spot) fails, resulting in a refrigerant leak
- ✦ There's no practical way to find or fix this leak. The whole installation needs to be scrapped.



Geothermal Source Options – Open Loop Systems

- ✦ Water is pumped from a ‘source’ well, passes through the heat pump(s), and then it is discharged somewhere.
 - ✦ Discharge to land surface (to a pond, stream, or simply a low-spot on the property)
 - ✦ Discharge to another well on the property
 - ✦ Discharge to the same well that the water was taken from

Discharge to Land Surface

✦ This was common during the 1980's

- ✦ Wastes water
- ✦ More expensive to operate than closed loop systems
- ✦ Almost never done anymore

Discharge to Another Well

- ✦ This was also common during the 1980's
 - ◆ Water is pumped from one well, passed through the geothermal heat pump, then discharged to another well
 - ◆ This has the advantage of recycling the water to the aquifer it was drawn from
 - ◆ It's 'easier said than done' – It is actually difficult to get a well to accept the discharge water.

Discharge to Same Well

- ✦ This was also done during the 1980's, and even later
- ✦ Water is circulated back to the well it was drawn from
- ✦ It has been promoted as the 'Standing Column' design
 - ✦ There usually needs to be a place to 'dump' water when the water temperature becomes too cold (heating mode) or warm (cooling mode).

Closed Loop Geothermal

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- ✦ Although there are several options, the best one is closed loop. The remainder of this talk will cover that topic.

Careful Design is Important!

- ✦ As the geothermal heat pump runs (constantly) the circulating fluid's temperature changes.
 - ✦ If the system is designed right, that change will be small, and the geothermal heat pump will run efficiently.
 - ✦ If the system is designed by rule-of-thumb, it might not run efficiently. Worse, if it is designed to meet a low first cost price, it surely will not run efficiently.

Careful Design is Important!

- ✦ If the geothermal heat-exchange loop is short, the system will be expensive to operate.
- ✦ You might as well install an ordinary air-source heat pump, and save the up-front installation cost.

Elements of Geothermal Design

- ✦ Load Calculations
- ✦ Equipment Selection
- ✦ Forced air vs. Hydronic Systems
- ✦ Duct Sizing and Installation
- ✦ Geothermal Heat Exchange Fluids
- ✦ Manifolding Loops

Load Calculations

- ✦ Today, there is software we can use to estimate the cooling and heating loads of a building
 - ✦ Geothermal heat pump manufacturers offer this software to dealers for free
 - ✦ Software is available from developers too
 - ✦ There's no excuse to use rules of thumb to estimate the loads

Equipment Selection

- ✦ Good practice dictates ‘sizing’ the equipment so heating capacity at the design condition is slightly smaller than the peak heat load.
 - ✦ Example - For a 30,000 Btu/hr peak heating load, a heat pump having 28,000 Btu/hr heating capacity at 32 degree entering fluid temperature, is a good match.
- ✦ Software helps us to choose the right equipment

Equipment Selection

- ✦ In New England, equipment is generally not sized according to the cooling load. (Unless west-facing glass results in an unusually high cooling load)
- ✦ Cooling capacity of the heat pump is usually greater than the cooling load, and conventional wisdom warns of insufficient dehumidification. Not true in New England.

Forced Air vs. Hydronic Systems

- ✦ Geothermal heat pumps are usually installed as forced air systems.
 - ◆ This takes advantage of their fantastic performance in the air conditioning mode.
- ✦ Geothermal water-to-water heat pumps work well with radiant floor heating systems, because the temperature is right.
- ✦ Geothermal water-to-water heat pumps are not suited for baseboard radiant heat.

Duct Sizing and Installation

- ✦ Ducts are sized, sealed and insulated to minimize energy losses.
 - ◆ Design for maximum 0.5” total w.c. pressure loss
 - ◆ Seal all joints with tape, mastic, or ‘Aeroseal’
 - ◆ Insulate ducts to R-6 in basements and R-8 in attics.

Geothermal Exchange Fluids

- ✦ Several antifreeze additives have been tried
- ✦ Propylene Glycol, all things considered, is the best option.
- ✦ There is currently no 'code' in Connecticut, but the draft version specifies that only propylene glycol is approved.

Geothermal Heat Exchange Fluid

- ✦ The most commonly used heat exchange fluid is a 20% solution of Propylene Glycol
 - ◆ Circulating pumps must be designed to accommodate increasing viscosity at low temp.
- ✦ Denatured Ethanol at 70% provides the same freeze protection without increasing viscosity at low temperature
 - ◆ More expensive to buy and install than propylene glycol, is dangerous, and is not approved

Heat Exchange Fluids

- ✦ Other antifreeze additives have largely been weeded out in practice
- ✦ Plain water can be used if the loop field is designed to remain safely above freezing

Manifolding

- ✦ Geothermal exchange wells can be manifolded together within the building, or outside, underground.
 - ◆ Indoor manifolding has the advantage of making sure that each well is properly purged of dirt and air
 - ◆ Underground manifolding saves space in the building, and is more practical for very large installations

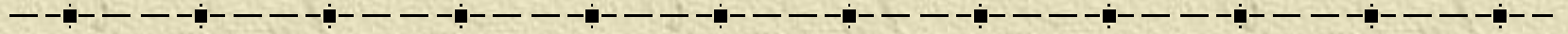
Manifolding Loops Outdoors

- ✦ For large systems, underground manifolds minimize manifold work that must be done inside the building, saving cost and space inside the building
- ✦ Manifold systems must be carefully designed for effective flushing, with the first loop ‘supplied’ being the last one ‘returned’ (reverse-return)

Manifolding Loops

- ✦ For private homes it is practical to bring each loop into the basement individually.
 - ◆ Provide isolation/balancing valves at each end of each loop
 - ◆ For larger projects underground vaults may be incorporated for individual manifolding

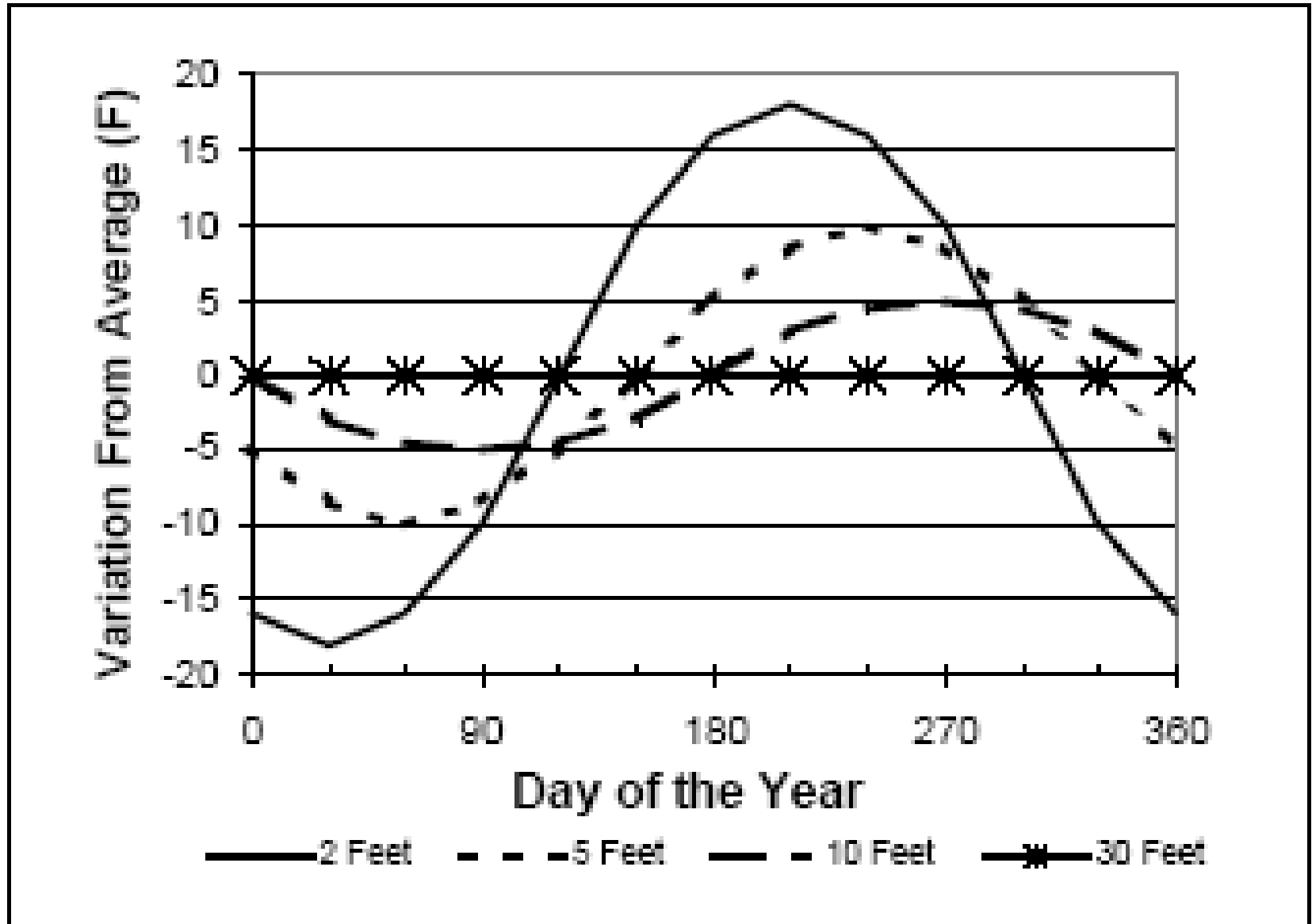
Loop Field Design Options



- ✦ Vertical Heat Exchangers (wells)
- ✦ Horizontal Heat Exchangers (trenches)
- ✦ Ponds

Ground Temperature Fluctuates Seasonally

Credit ASHRAE



Vertical Heat Exchangers

Credit McQuay



Vertical Heat Exchangers

- ✦ Wells (Vertical Closed Loop Heat Exchangers) offer advantages in New England
 - ◆ Space required on the lot is minimized
 - ◆ Bedrock is an excellent heat-exchange medium
 - ◆ Earth temperature is constant below 30 ft
 - ◆ System operating cost is minimized

Horizontal Heat Exchangers

Credit McQuay



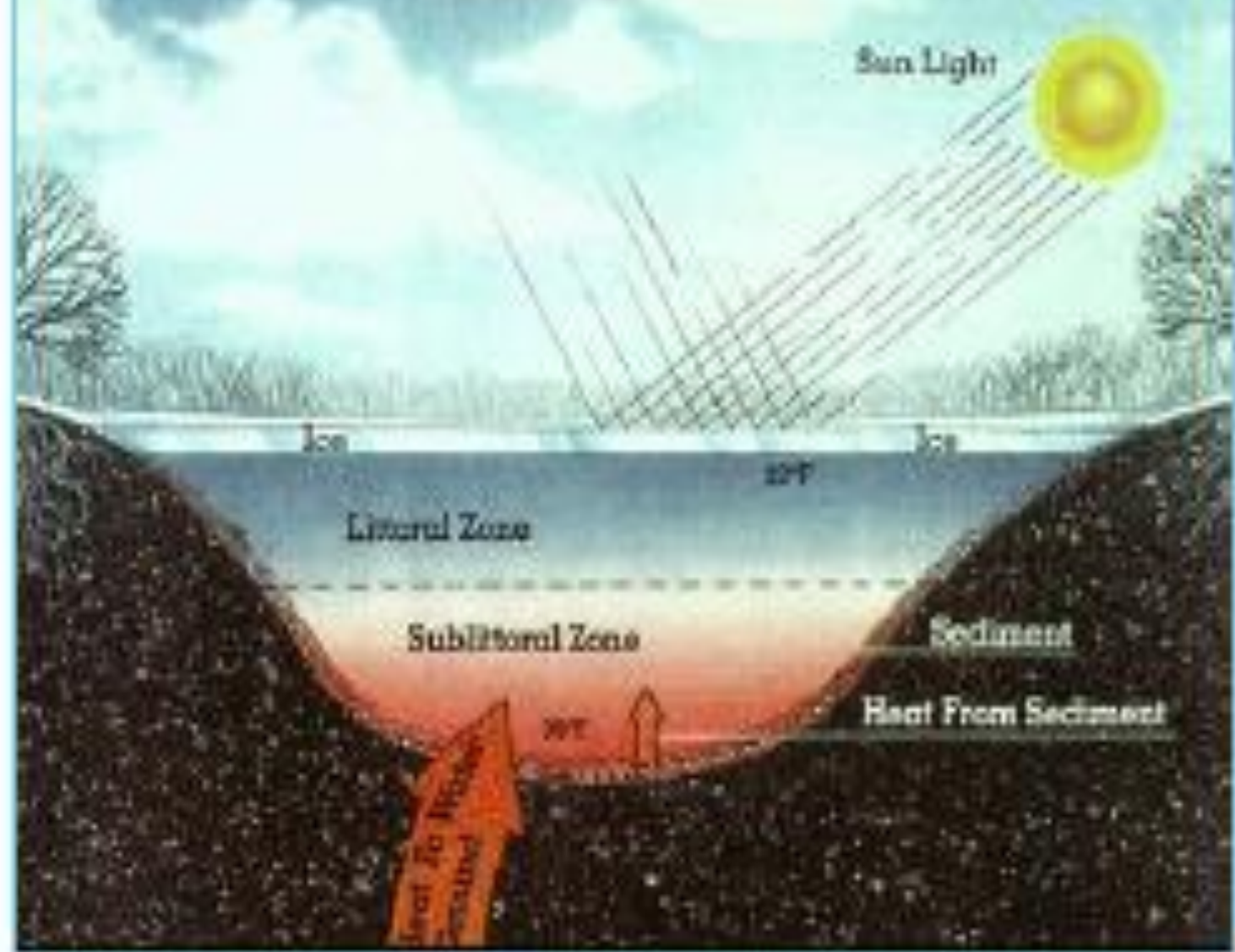
Horizontal Heat Exchangers

- ✦ Horizontal loop fields work well if carefully designed and constructed.
 - ◆ Total loop length is much longer than for vertical systems
 - ◆ For trenches deeper than four feet, precautions must be taken for worker safety
 - ◆ Deeper is better
 - ◆ Avoid dry sand

Loops in Ponds

- ✦ Water temperatures in ponds fluctuate seasonally.
 - ◆ Deeper is better, and the loop is installed at the bottom of the ponds
 - ◆ Every pond is different, so seasonal temperature variations should be determined before designing a system – 39 degrees seems to be the magic number

Pond As Heat Source



Pressure Testing

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- ✦ Mechanical Code calls for pressure test with water for 100 psi for 30 minutes with no leaks
 - ✦ In practice, contractors test with air
 - ✦ The pressure test specified in the draft new Well Drilling Code is two times working pressure. (2 x 30 psi = 60 psi)

Advantages of Geothermal

- ✦ Most of the heat delivered to the building actually comes from the earth (for free!)
- ✦ Operating cost is significantly lower than fossil fuel with air source a/c
 - ✦ (electricity @\$0.192/kWhr)
 - ✦ Only 45% of the cost of oil (@\$2.91/gal) with air-source a/c
 - ✦ Only 35% of the cost of propane (@\$3.26/gal) with air-source a/c

Advantages of Geothermal

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- ✦ Use of fossil fuel is limited to that needed to generate electricity to run the heat pumps
 - ✦ CO₂ emissions are minimized
 - ✦ Systems require less service and maintenance than oil burners
 - ✦ No need for oil or propane deliveries
 - ✦ Electric prices are more stable than oil and propane

Questions & Comments?

